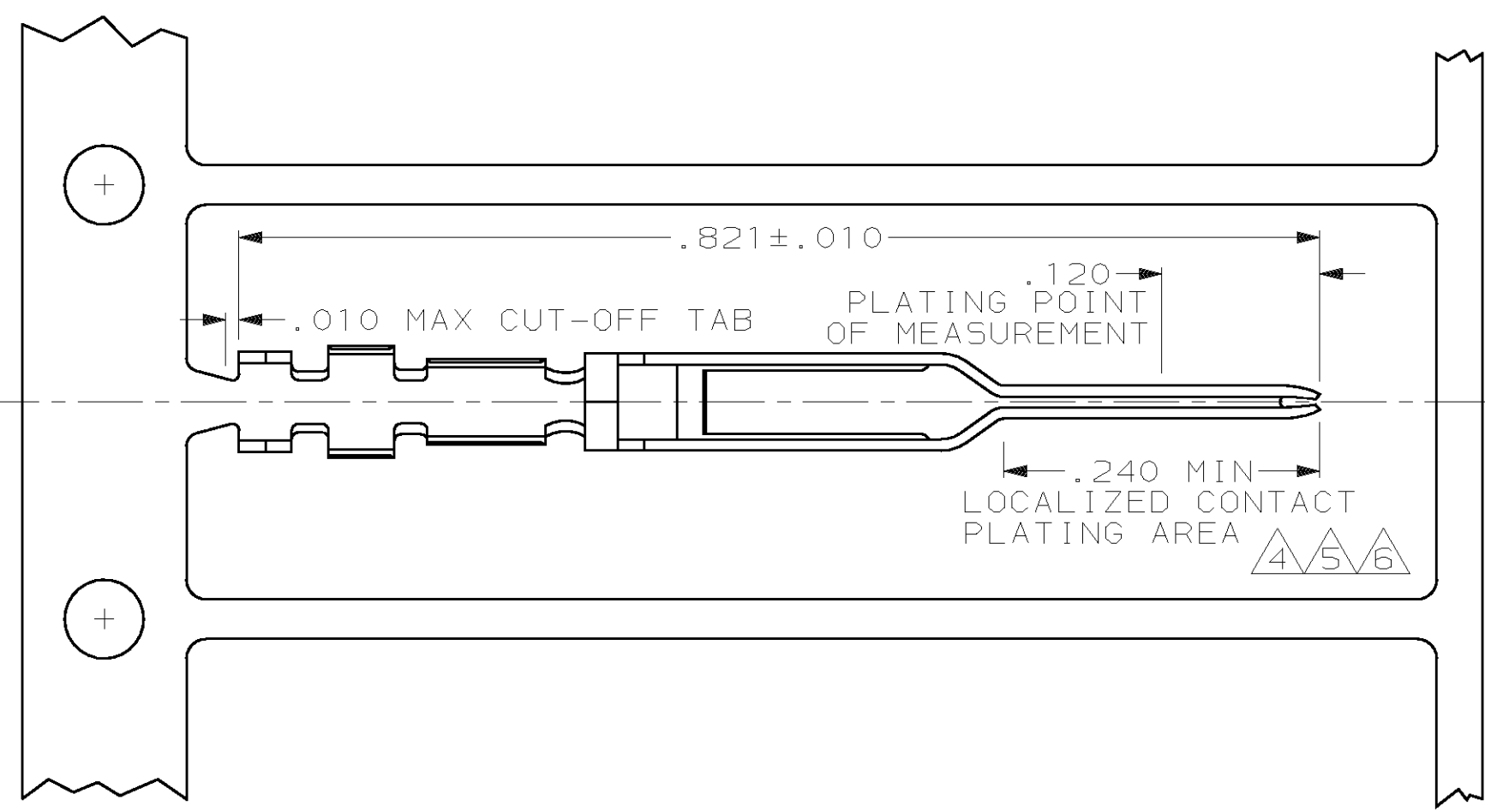
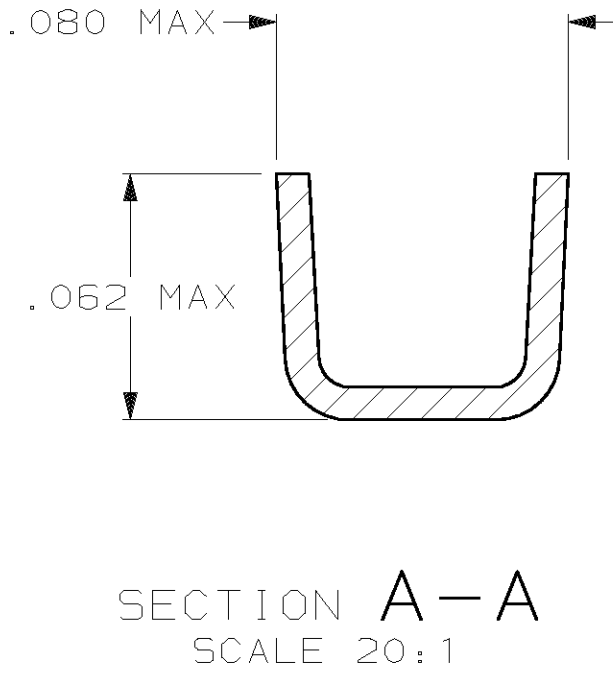
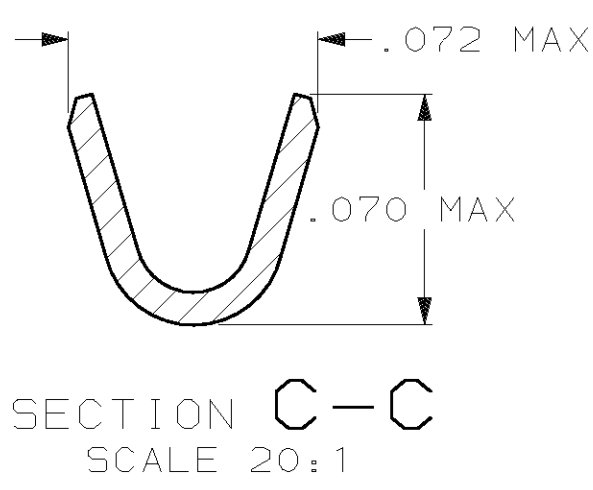
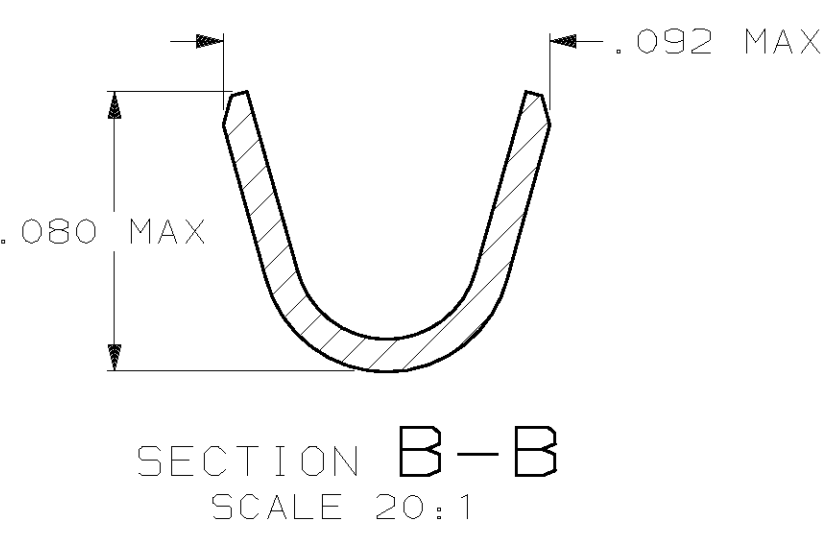
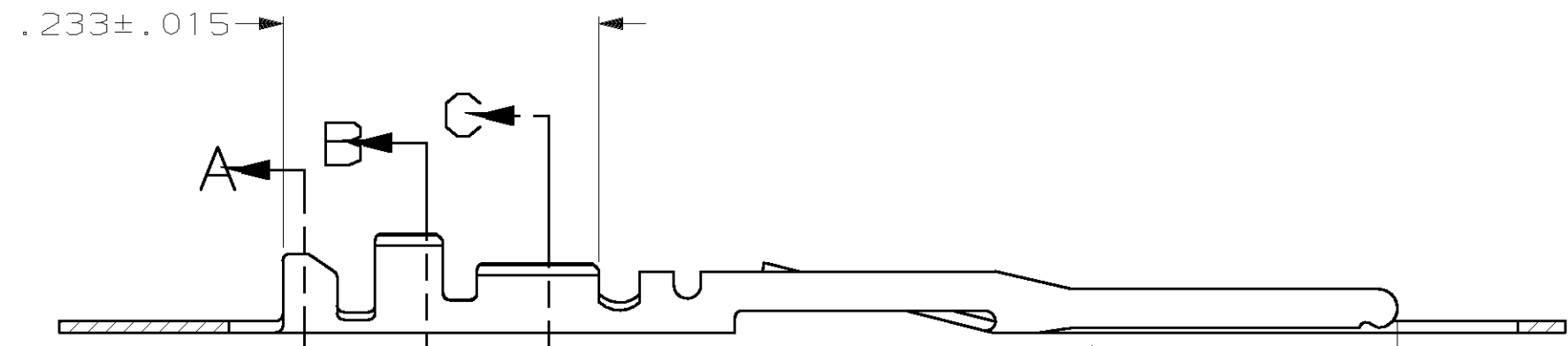


LOC		DIST		REVISIONS				DATE	APPD
GP	00	P	F	ZONE	LTR	DESCRIPTION			
				Z		REVISED PER EC 0513-0205-03	21AUG03	JG	



- ① FOR STD APPLICATOR.
- ② FOR MINI APPLICATOR.
- ③ FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- ④ FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑤ FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑥ FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑦ FINISH: .000030 THK GOLD ON ENTIRE CONTACT (EXCEPT .000003 PERMISSIBLE ON INTERIOR OF CONTACT NOSE) OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 8. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- ⑨ OBSOLETE PART NO.
- ⑩ FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.



⑩	1-86561-0	②	1-86557-9
⑦	---	⑨	②
③	---	⑨	①
③	86561-9	②	1-86557-4
---	---	⑨	①
⑥	---	⑨	①
④	---	⑨	①
⑤	---	⑨	①
---	---	⑨	②
⑥	86561-7	②	86557-7
④	86561-6	②	86557-6
⑤	86561-4	②	86557-4
FINISH	LOOSE PIECE PART NO	PART NO	

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± .005 ANGLES ± -	DR 6-27-89 J. GALLUCCI	AMP INCORPORATED Harrisburg, Pa. 17105		
	CHK 6-28-89 D.L. ROCKER			NAME CONTACT, PIN, .025 SQ ROUND WIRE, .100¢, FFC
MATERIAL PHOS. BRONZE	APPD 6-29-89 G.D. MILLER	SIZE C	FSCM NO 00779	DRAWING NO 86557
FINISH SEE TABLE	APPD 6-29-89 W.T. PARKER	SCALE 8:1	SHEET 1 OF 1	
	PRODUCT SPEC 108-9024	PART NO		
	APPLICATION SPEC 114-16003			
	WEIGHT -			